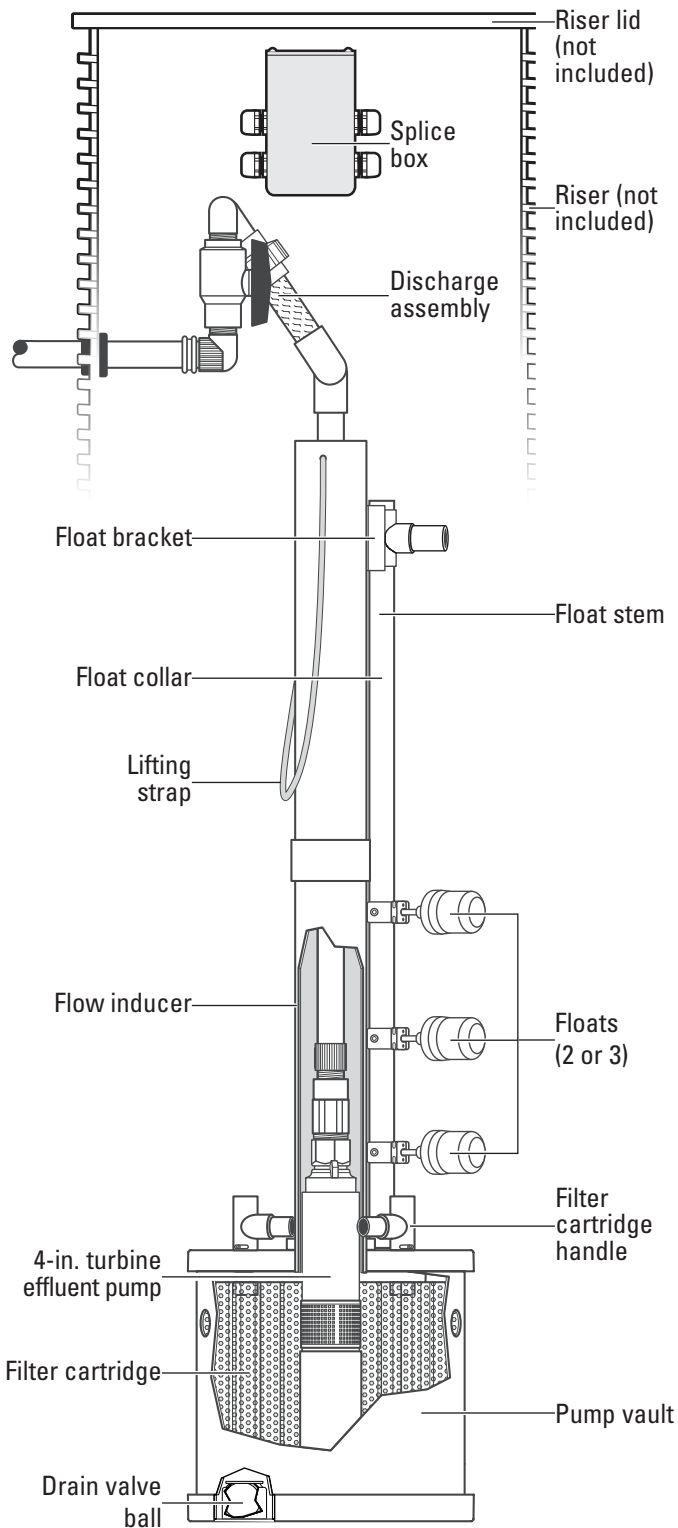


Biotube® EasyPak™ Pump Package



Biotube EasyPak® pump package components.
(Control panel not shown: see p. 4.)

Applications

The Oreco® Biotube® EasyPak™ is a complete, integrated pump package designed to filter and pump effluent from a pump tank to gravity or pressurized dispersal.

The unique low profile, submersible design of the pump vault makes it well suited to applications where large reserve volumes are required, or when pumping from near the bottom of the tank.

Complete packages for on-demand dosing or timed dosing at 10, 30, and 50 gpm are available.

General

The Biotube EasyPak Pump Package is the first complete pump package specifically for filtering and pumping effluent from pump tanks. The EasyPak pump package makes it easy to select and install the correct pump package for the pump tank. (U.S. Patents #4,439,323 and #5,492,635. Additional patents pending.)

This document provides detailed information on the EasyPak pump vault, effluent filter cartridges, 4-in. turbine effluent pump, and control panel. For more information on other EasyPak components, see the following Oreco technical documents:

- *Float Switch Assemblies* (NSU-MF-MF-1)
- *Discharge Assemblies* (NTD-HV-HV-1)
- *Splice Boxes* (ESU-SB-SB-1)

Standard Models

BEP10DD, BEP10DDCW, BEP30TDD, BEP30TDDCW, BEP50TDD, BEP50TDDCW

Nomenclature

BEP

Discharge assembly:
Blank = Standard
DB = Drainback
CW = Cold weather

Panel:
DD = Demand dosing
TDA = Timed dosing, analog
TDD = Timed dosing, digital

Pump flow rate (nominal):
10 = 10 gpm (0.6 L/sec) with ¼-in. (6-mm) flow control
30 = 30 gpm (1.9 L/sec)
50 = 50 gpm (3.2 L/sec)

Biotube EasyPak™ pump vault, 15-inch vault

Biotube® EasyPak™ Pump Package (continued)

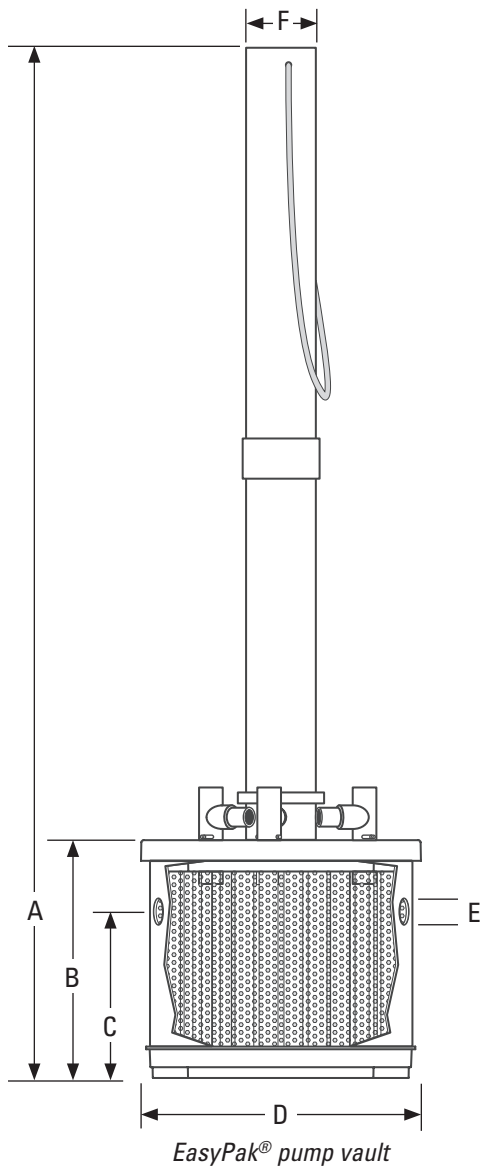
EasyPak™ Pump Vault

Materials of Construction

Vault body	PVC
Vault top	ABS
Vault base	Fiberglass
Flow inducer	PVC

Dimensions (in.)

A - Overall height (adjustable)	64
B - Vault height	15
C - Inlet hole center height	12
D - Vault diameter	15.75
E - Inlet hole diameter (8 total)	1.38
F - Flow inducer diameter, nominal	4



Biotube® Filter Cartridge

Materials of Construction

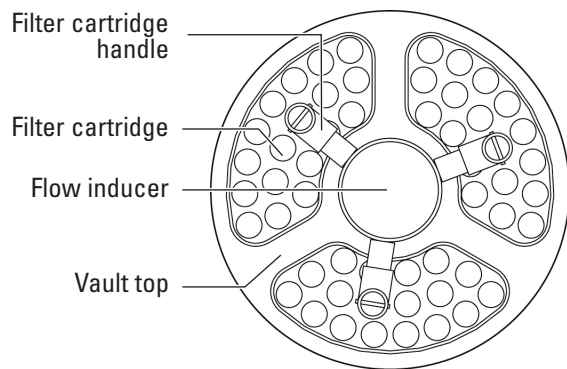
Filter tubes	Polypropylene
Cartridge end plates	Polyurethane
Handle	PVC

Dimensions (in.)

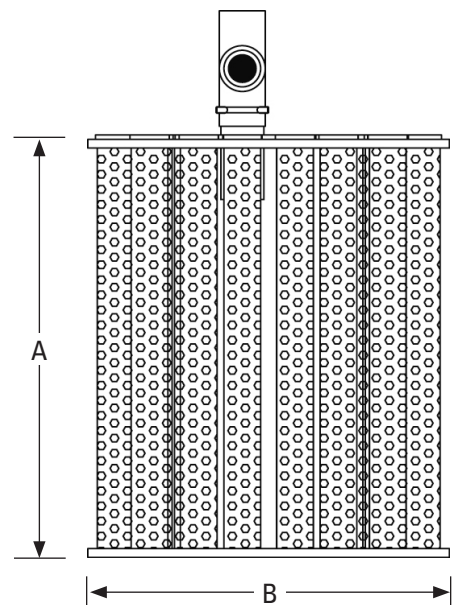
A - Cartridge height	12.
B - Cartridge width	10.3

Performance

Number of filter cartridges	3
Total filter flow area	4.5 ft ²
Total filter surface area	14 ft ²
Maximum flow rate	75 gpm



Filter cartridges in vault, top view



Biotube® filter cartridge, front view

4-in. Turbine Effluent Pumps

Materials of Construction

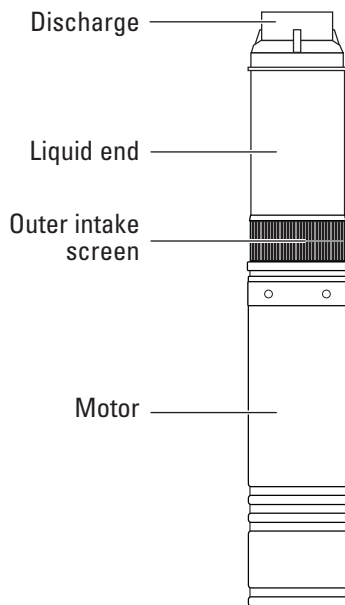
Discharge:	304 stainless steel
Discharge bearing:	Nylon (PA66) reinforced with 30% glass fiber
Diffusers:	Nylon (PA66) reinforced with 30% glass fiber
Impellers:	Nylon (PA66) reinforced with 30% glass fiber
Intake screens:	304 stainless steel and polyethylene
Suction connection:	304 stainless steel
Drive shaft:	304 stainless steel
Coupling:	Sintered 304 stainless steel
Shell:	304 stainless steel
Motor:	Filled with high-thermal-capacity lubricating coolant. Removable cable. Includes thermal overload protection.

Specifications

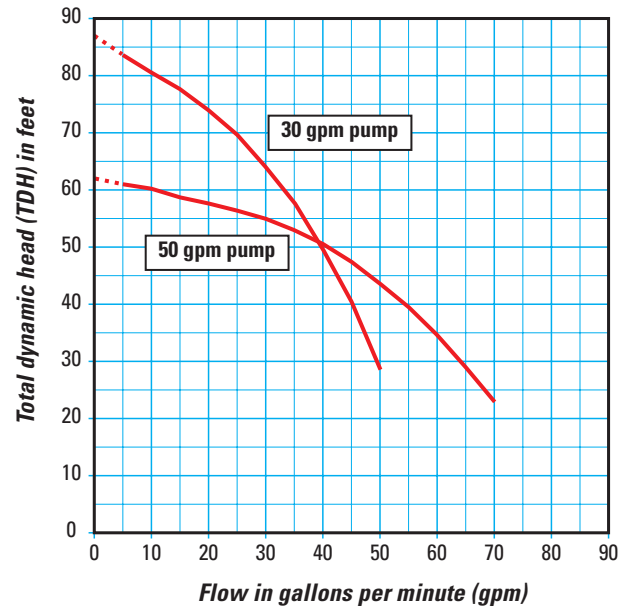
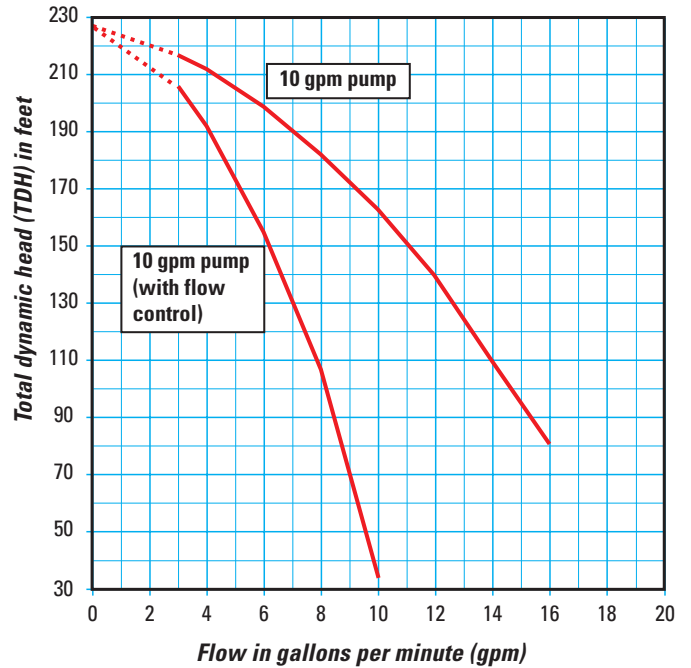
Nominal flow (gpm)	Length (in.)	Weight (lb)	Discharge (in., nominal)	Number of impellers
10 gpm	24.1	24.5	1.25	8
30 gpm	22.5	23.5	2.00	3
50 gpm	21.0	22.5	2.00	2

Performance

Nominal flow (gpm)	hp	Amp	Minimum liquid level (in.)	Rated cycles/day
10 gpm	0.5	11.4	16 at 15 gpm	300
30 gpm	0.5	10.6	17 at 40 gpm	300
50 gpm	0.5	11.0	19 at 65 gpm	300



4-in. turbine effluent pump



Pump curves, such as those shown above, can help you to determine the best pump for your system. Pump curves show the relationship between flow (gpm) and pressure (TDH), providing a graphical representation of a pump's optimal performance range. Pumps perform best at their *nominal flow rate*, measured in gpm.

NOTE: Power cords for Orenco's 4-in. turbine effluent pumps are Type S00W 600-V motor cable (suitable for Class I, Division 1 and Division 2 applications)

Biotube® EasyPak™ (continued)

Control Panel (Demand Dose)

Orenco's EasyPak® demand dose control panels are specifically engineered for the EasyPak pump package and are ideal for applications such as demand dosing from a pump tank into a conventional gravity drainfield.

Materials of Construction

Enclosure	UV-resistant fiberglass, UL Type 4X
Hinges	Stainless steel

Dimensions (in.)

A - Height	11.5
B - Width	9.5
C - Depth	5.4

Specifications

Panel ratings	120 V, 3/4 hp, 14 A, single phase, 60 Hz
1. Motor-start contactor	16 FLA, 1 hp, 60 Hz; 2.5 million cycles at FLA (10 million at 50% of FLA)
2. Circuit breakers	120 V, 10 A, OFF/ON switch, Single pole
3. Toggle switch	Single-pole, double-throw HOA switch. 20 A
4. Audio alarm	95 dB at 24 in., warble-tone sound, UL Type 4X
5. Audio alarm silence relay	120 V, automatic reset, DIN rail mount
6. Visual alarm	7/8-in. diameter red lens, "Push-to-silence", 120 V LED, UL Type 4X

Control Panel (Timed Dose)

Orenco's EasyPak timed dose control panels are specifically engineered for the EasyPak pump package and are ideal for applications such as timed dosing from a pump tank into a pressurized drainfield or mound. Analog or digital timers are available.

Materials of Construction

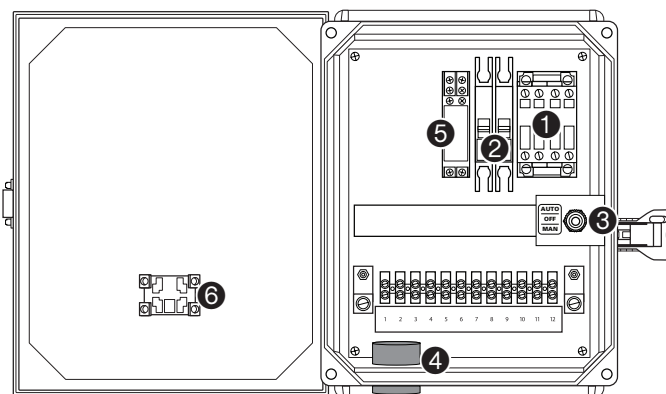
Enclosure	UV-resistant fiberglass, UL Type 4X
Hinges	Stainless steel

Dimensions (in.)

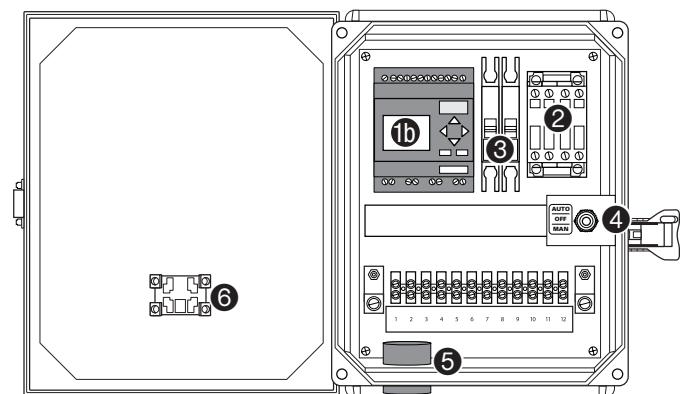
A - Height	11.5
B - Width	9.5
C - Depth	5.4

Specifications

Panel ratings	120 V, 3/4 hp, 14 A, single phase, 60 Hz
1a. Analog timer	120 V, repeat cycle from 0.05 seconds to 30 hours. Separate variable controls for OFF and ON time periods
1b. Digital timer	120 V programmable logic unit with built-in LCD screen and programming keys. Provides control functions and timing for panel operation
2. Motor-start contactor	16 FLA, 1 hp, 60 Hz; 2.5 million cycles at FLA (10 million at 50% of FLA)
3. Circuit breakers	120 V, 10 A, OFF/ON switch. Single pole 120 V
4. Toggle Switch	Single-pole, double-throw HOA switch, 20 A
5. Audio alarm	95 dB at 24 in., warble-tone sound, UL type 4X
6. Visual alarm	7/8-in. diameter red lens, "Push-to-silence", 120 V LED, UL Type 4X
7. Panel heater (optional, not shown)	Self-adjusting anti-condensation heater: radiates up to 10 W maximum as temperature drops



Control panel, demand-dose



Control panel, timed-dose (digital timer model shown)